

Chief Editor

Dr. A. Singaraj, M.A., M.Phil., Ph.D.

Editor

Mrs.M.Josephin Immaculate Ruba

EDITORIAL ADVISORS

1. Prof. Dr.Said I.Shalaby, MD,Ph.D.
Professor & Vice President
Tropical Medicine,
Hepatology & Gastroenterology, NRC,
Academy of Scientific Research and Technology,
Cairo, Egypt.
2. Dr. Mussie T. Tessema,
Associate Professor,
Department of Business Administration,
Winona State University, MN,
United States of America,
3. Dr. Mengsteab Tesfayohannes,
Associate Professor,
Department of Management,
Sigmund Weis School of Business,
Susquehanna University,
Selinsgrove, PENN,
United States of America,
4. Dr. Ahmed Sebihi
Associate Professor
Islamic Culture and Social Sciences (ICSS),
Department of General Education (DGE),
Gulf Medical University (GMU),
UAE.
5. Dr. Anne Maduka,
Assistant Professor,
Department of Economics,
Anambra State University,
Igbariam Campus,
Nigeria.
6. Dr. D.K. Awasthi, M.Sc., Ph.D.
Associate Professor
Department of Chemistry,
Sri J.N.P.G. College,
Charbagh, Lucknow,
Uttar Pradesh. India
7. Dr. Tirtharaj Bhoi, M.A, Ph.D,
Assistant Professor,
School of Social Science,
University of Jammu,
Jammu, Jammu & Kashmir, India.
8. Dr. Pradeep Kumar Choudhury,
Assistant Professor,
Institute for Studies in Industrial Development,
An ICSSR Research Institute,
New Delhi- 110070, India.
9. Dr. Gyanendra Awasthi, M.Sc., Ph.D., NET
Associate Professor & HOD
Department of Biochemistry,
Dolphin (PG) Institute of Biomedical & Natural
Sciences,
Dehradun, Uttarakhand, India.
10. Dr. C. Satapathy,
Director,
Amity Humanity Foundation,
Amity Business School, Bhubaneswar,
Orissa, India.



ISSN (Online): 2455-7838

SJIF Impact Factor (2016): 4.144

EPRA International Journal of

Research & Development (IJRD)

Monthly Peer Reviewed & Indexed
International Online Journal

Volume:2, Issue:1, January 2017



Published By :
EPRA Journals

CC License





FOAM AND FOAMING SYSTEMS: A REVIEW ACROSS WIDE APPLICATIONS

Sunil Jayant Kulkarni¹

¹Chemical Engineering Department, Datta Meghe College of Engineering, Airoli, Navi Mumbai, Maharashtra, India.

ABSTRACT

Foams are divided into closed-cell foams and open-cell foams. The gas forms discrete pockets in closed cell foams. The gas pockets connect with each other in open cell foams. Foams are very good example of dispersed media. The foams find application in firefighting systems. Bread is also one form of foam. Gas liquid foams have very high specific surface area. This property is utilized in froth flotation and foam fractionation. Studies indicate that it is important to study properties of firefighting foams for their toxicity effects. In suspension foams, investigations by researchers revealed that foam volume decreased linearly with the increase of suspension viscosity.

KEYWORDS: *Surface tension, foaming, rheology, surfactants, suspension.*

1. INTRODUCTION

Foams belong to the two-phase disperse systems consisting of dispersive media (liquid) with dispersed phase. A foam is formed by trapping pockets of gas in a liquid or solid. Foams are divided into closed-cell foams and open-cell foams. The gas forms discrete pockets in closed cell foams. The gas pockets connect with each other in open cell foams. Foams are very good example of dispersed media. The foams find application in firefighting systems. Bread is also one form of foam. Gas liquid foams have very high specific surface area. This property is utilized in froth flotation and foam fractionation. Other foam types such as ballistic foams, chaotic foams, metal foams, nanofoams, ocean foams find applications in various sectors. In current review, the research and studies carried out on foams and their application is reviewed.

2. FOAM AND FOAMING SYSTEMS: A REVIEW

Turekova and Balog carried out investigation on the environmental impacts of fire-fighting foams [1]. In their studies they considered the foams currently used in fire departments. According to them it is necessary to know physical properties. Ecotoxicological properties of modern fire-fighting foams need to be studied carefully. Bai et.al. carried out investigation on the foaming property of blast furnace slag bearing TiO₂[2]. They found that different forms of titanium compounds have different actions on the slag foaming behavior. They also observed that CaF₂ and MnO have a stronger anti-foaming effect on the slag. Denkov et.al. carried out studies on the effects of surfactant type and bubble surface mobility on foam rheological properties[3]. They reviewed large set of experimental results. Their studies indicated that two qualitatively different classes of surfactants can be clearly distinguished.

The typical synthetic surfactants with low surface modulus and fast relaxation of the surface tension after abrupt change in surface area form one class. Second class includes surfactants with high surface modulus and relatively slow relaxation of the surface tension. Lesov *et al.* investigated foams used as precursors of porous materials [4]. Their focus was on factors controlling the formation and stability. They observed existence of two regions in suspension foaminess namely good foaming and strongly suppressed foaming. Also they observed that foam volume decreased linearly with the increase of suspension viscosity. They concluded that further quantitative studies with different particles and surfactants are needed to verify the range of systems. Shey *et al.* studied properties of baked starch foam with natural rubber latex [5]. Starch from surplus commodity of crops can be used as a possible replacement for non-biodegradable plastics. They made an attempt to improve water resistance of starch-based products. For this purpose, they incorporated natural rubber latex into baked starch foams based on wheat, potato, and waxy corn starches. It improves density of foam the flexibility of the product. They observed that the flexural properties of these foams were comparable with commercial products. Pital *et al.* investigated preservation of lasota virus by vacuum foam drying [6]. They studied vacuum foam drying and effect of additives. They prepared the aqueous dispersion of harvest containing sucrose or trehalose in combination with additive. They vacuum concentrated the dilute concentrations. They foamed and vacuum dried it to form a continuous structure. They found that with incorporation of N-Z-amine, the foamability of sucrose was enhanced. Antunes *et al.* carried out investigation on the preparation and characterization of compression-molded montmorillonite and carbon nanofibre polypropylene foams [7]. In their work they analyzed the influence of these nanofillers on the foaming behavior. In their investigation, they carried out preparation and characterization of compression-moulded montmorillonite and carbon nanofibre polypropylene foams. They also characterized the nanocomposite foams. They compared it to the unfilled ones for dynamic-mechanical thermal behavior. They observed that the carbon nanofibre foams had an increasingly higher electrical conductivity with increasing the amount of nanofibres. Rizzi *et al.* studied mechanical behavior of syntactic foam [8]. The foam was made up with an epoxy resin matrix embedding randomly dispersed hollow glass microspheres. Melamine formaldehyde foam which is normally used as fire retardant was prepared and analyzed by Wang *et al.* [9]. They studied properties like morphology, apparent density, fire-retardancy

and mechanical property. Also the effect of different emulsifiers on foam morphology was studied by them. They found that mechanical property of foam was consistent with apparent density. Azira *et al.* carried studies on anionic surfactants [10]. They studied foaming properties and effect of the isomeric distribution. They obtained two samples of anionic surfactants of sulfonate by photosulfochlorination of n-dodecane. They compared results obtained by synthetic surfactant with those obtained for an industrial sample of secondary alkanesulfonate (Hostapur 60) and to those of a commercial sample of sodium dodecylsulfate used as reference for anionic surfactants. They obtained highest foaming powder for the sample rich in primary isomers. Bamforth studied beer foam formation [11]. Increased thickness in foam hinders formation of small bubbles. Increase in localized viscosity due to polysaccharide-polyptide complexes may be reason for this. Charteris studied high temperature resistant PLA foams [12]. He studied impregnation of the PLA beads in first machine. Second and third machines were used to pre-foam the impregnated beads and to produce moulded foam products. He used semiautomatic beads with three molds namely a fish box, a fish box lid and a small block mould. Lomakina and Mikova reviewed the factors affecting the foaming properties of egg white [13]. They found that large number of researchers have carried out investigations to find new methods to improve the volume and the stability of egg white foam. Pearcey *et al.* investigated the effects of foam rolling as a recovery tool after an intense exercise protocol [14]. They assessed pressure-pain threshold, sprint time, power, and dynamic strength-endurance. They observed that foam rolling enhanced recovery and reduced physical performance decrements after the DOMS protocol. According to them, athletes seeking a recovery modality benefit from self-massage through foam rolling. Bhatt *et al.* carried out investigation on metal foaming of aluminium alloys [15]. They discussed different properties and applications of various types of foams. They discussed different properties and applications of various types of foams. They concluded that Al-alloy can be used as lightweight, energy-absorption and damping structures in several industrial sectors. Mathieu *et al.* investigated supercritical fluid foaming [16]. Their investigation was focused on bioresorbable ceramic-polymer composite foams obtained by supercritical fluid foaming. According to them, flexible technique enables an adequate morphology and suitable properties for bone tissue engineering. The biocompatibility studies carried out by them indicated that both neat and composite scaffolds were biocompatible. They allowed cell colonization and differentiation. Zahari *et al.*

investigated potential application in thermal insulation for foamed concrete[17]. One of the materials in lightweight concrete category is foamed concrete. Important roles are played by closed cell structure in foam concrete. They, according to authors, play important roles in providing great thermal insulation performance. They evaluated the concepts of thermal insulation, the properties of foamed concrete. Their conclusion indicates that foam concrete is a great option as building insulation. Pilon carried out investigation on closed cell foams [18]. He compared numerical solutions with analytical solutions. They observed good agreement between the numerical and the theoretical solutions. According to them, it was easily possible to couple developed numerical scheme to the three-dimensional two-fluid model. Zhong et.al. investigated foam delivery technology for the distribution of remedial amendments[19]. He studied the physical aspects of the foam delivery approach. In his investigation, he studied the foam quality, the sediment permeability influence on injection pressure and liquid uptake in sediment. Also he determined possibility of water front formation during foam delivery. Also he identified techniques to monitor foam-delivery performance. Wang carried out an investigation on effects of different λ -carrageenan (λ_c) concentrations and pH on foaming properties of heated whey protein isolate (WPI) and λ_c soluble complex[20]. Apaydin et.al. carried out investigation on foam flow in homogeneous and heterogeneous porous media [21]. The high mobility of gas-drive fluids can be reduced by using foams. Oil and these injected fluids can have better contact due to foaming. In porous media, according to author, it is required to have a better understanding of the effect of surfactant concentration on foam flow. In homogenous sand packs, they conducted homogeneous experiments. Also they studied heterogeneity and multidimensional flow effects on foam propagation. At low concentration of surfactant, there was no significant effect. But after stable foam generation started sweep efficiency, pressure drop increased as surfactant concentration increased. Whitlock et.al. studied sea foam reflectance at wavelengths from 0.55 μm to 2.8 μm [22]. The data obtained by them in tests enlightened about the effects of sea foam on radiation upwelled from the ocean surface at near infrared wavelengths. They found that if the waveband is increased by nearly 100 percent, a 40 percent improvement in signal to noise characteristics of aerosol measurements over the oceans can be achieved.

3. CONCLUSION

A foam is formed by trapping pockets of gas in a liquid or solid. Foams are divided into closed-cell

foams and open-cell foams. The gas forms discrete pockets in closed cell foams. The gas pockets connect with each other in open cell foams. Foams are very good example of dispersed media. The foams find application in firefighting systems. Bread is also one form of foam. Gas liquid foams have very high specific surface area. This property is utilized in froth flotation and foam fractionation. Studies indicate that it is important to study properties of firefighting foams for their toxicity effects. In suspension foams, investigations by researchers revealed that foam volume decreased linearly with the increase of suspension viscosity. Studies also reveal that carbon nanofibre foams had an increasingly higher electrical conductivity. It was also revealed that CaF_2 and MnO have a stronger anti-foaming effect on the slag. Foam plastics have good mechanical properties. Thus foaming characteristics can be utilized in various food, thermal, reactor and separation operations.

REFERENCES

1. Ivana Tureková, Karol Balog, "The Environmental Impacts Of Fire-Fighting Foams", *Research Papers Faculty Of Materials Science And Technology In Trnava Slovak University Of Technology In Bratislava*, 2010,29, 111-120.
2. C. Bai, G. Qiu, And H. Pei, "Research on the foaming property of blast furnace slag bearing TiO_2 ", *VII International Conference on Molten Slags, Fluxes and Salts, The South African Institute of Mining and Metallurgy*, 2004, 1, 483-486.
3. Nikolai D. Denkov, Slavka Tcholakova, Konstantin Golemanov, K. P. Ananthpadmanabhanb and Alex Lips, "The role of surfactant type and bubble surface mobility in foam rheology", *The Royal Society of Chemistry*, 2009,9(5), 3389-3408.
4. I. Lesov, S. Tcholakova, N. Denkov, "Factors controlling the formation and stability of foams used as precursors of porous materials", *Journal of Colloid and Interface Science*, 2014,426, 9-21.
5. J. Shey, S.H. Imam, G.M. Glenn, W.J. Orts, "Properties of baked starch foam with natural rubber latex", *Industrial Crops and Products*, 2006, 24, 34-40.
6. Sambhaji Pisal, Gopal Wavde, Shailendra Salvankar, Sanjay Lade, and Shivajirao Kadam, "Vacuum Foam Drying for Preservation of LaSota Virus: Effect of Additives", *AAPS Pharm Sci Tech* 2006,7 (3), 1- 8.
7. M. Antunes, V. Realinho, and J. I. Velasco, "Foaming Behaviour, Structure, and Properties of Polypropylene Nanocomposites Foams", *Journal of Nanomaterials Volume* 2010, Article ID 306384, 11 pages doi:10.1155/2010/306384.
8. Egidio Rizzia, Enrico Papab, Alberto Corigliano, "Mechanical behavior of a syntactic foam: experiments and modeling", *International Journal of Solids and Structures*, 2000, 37, 5773-5794.
9. Dongwei Wang, Xiaoxian Zhang, Song Luo, Sai Li, "Preparation and Property Analysis of Melamine Formaldehyde Foam", *Advances in Materials Physics and Chemistry*, 2012, 2, 63-67.
10. Hakima Azira Æ Amel Tazerouti Æ Jean Paul Canselier, "Study of Foaming Properties and Effect of the

- Isomeric Distribution of Some Anionic Surfactants”, *J Surfact Deterg*, 2008, 11(4), : 279-286.
11. C. W. Bamforth, “The Relative Significance of Physics and Chemistry for Beer Foam Excellence: Theory and Practice”, Based on a presentation made to the World Brewing Congress, San Diego, CA, July 2004, 110(4), 259-267.
 12. Paul Charteris, “High temperature resistant PLA foams”, *bioplastics magazine*, 2013, 8, 28-29.
 13. Kateryna Lomakina And Kamila Mikova, “A Study of the Factors Affecting the Foaming Properties of Egg White – a Review”, *Czech J. Food Sci.*, 2006, 24(3), 110–118.
 14. Gregory E. P. Pearcy, David J. Bradbury-Squires, Jon-Erik Kawamoto, Eric J. Drinkwater, David G. Behm, Duane C. Button, “Foam Rolling for Delayed-Onset Muscle Soreness and Recovery of Dynamic Performance Measures”, *Journal of Athletic Training*, 2015, 50(1), 5–13.
 15. Aman Bhatt, Mohit Khanna, Bharat Singh Pimoli, “Metal Foaming of Aluminium Alloys”, *IOSR Journal of Mechanical and Civil Engineering (IOSR-JMCE)*, 2015, 12(1), 40-44
 16. L. M. Mathieu, M.-O. Montjovent, P.-E. Bourban, D. P. Pioletti, J.-A. E. Manson, “Bioresorbable composites prepared by supercritical fluid foaming”, 21 July 2005 in *Wiley Inter Science (www.interscience.wiley.com)*. DOI: 10.1002/jbm.a.30385,89-97.
 17. Nooraini Mohd Zahari, Ismail Abdul Rahman and Ahmad Mujahid Ahmad Zaidi, “Foamed Concrete: Potential Application in Thermal Insulation”, *Proceedings of MUCEET 2009, Malaysian Technical Universities Conference on Engineering and Technology*, June 20-22, 2009, MS Garden, Kuantan, Pahang, Malaysia, 47-52.
 18. Laurent Pilon, “Interfacial And Transport Phenomena In Closed-Cell Foams”, *A Thesis Submitted to the Faculty of Purdue University by Laurent Pilon In Partial Fulfillment of the Requirements for the Degree of Doctor of Philosophy December 2002,1, 1-338.*
 19. L. Zhong M Ankeny, AT Hart, L Hull, JE Szczsody M Oostrom, ZF Zhang, MD Freshley, VL Freedman, DM Wellman, “Research Plan: Foam Delivery of Amendments to the Deep Vadose Zone for Metals and Radionuclides Remediation”, Prepared for the U.S. Department of Energy under Contract DE-AC05-76RL01830, Pacific Northwest National Laboratory Operated By Battelle For The United States Department Of Energy under Contract DE-AC05-76RL01830, Available to the public from the National Technical Information Service, U.S. Department of Commerce, 5285 Port Royal Rd., Springfield, VA 22161, March 2009, 1-52.
 20. Zhengshan Wang, Dr. Bongkosh Vardhanabhuti, Thesis Supervisor, “Foaming properties of whey protein isolate And λ -Carrageenan Mixed Systems”, *A Thesis Presented to The Faculty of the Graduate School At the University of Missouri*, December 2013, 1-82.
 21. Osman G. Apaydin, Henri Bertin, Louis M. Castanier, Anthony R. Kovscek, “An Experimental Investigation Of Foam Flow In Homogeneous And Heterogeneous Porous Media”, *Work Performed Under Contract No. DE-FG22-96BC14994*, Prepared for U.S. Department of Energy, Assistant Secretary for Fossil Energy Thomas Reid, Project Manager National Petroleum Technology Office P.O. Box 3628 Tulsa, OK 74101 Prepared by: Stanford University Stanford, California, June 1998, 1, 1-93.
 22. Charles H. Whitlock, David S. Bartlett, Ernest A. Gurganus, “Sea Foam Reflectance And Influence On Optimum Wavelength For Remote Sensing Of Ocean Aerosols”, *Geophysical Research Letters*, 1982, 9(6), 719-722.